

OPTIM® E-131 Speciality Polymers

TECHNICAL DATA SHEET

OPTIM® E-131 is a maleic anhydride modified very low density polyethylene. It is used for toughening of Polyamides such as Nylon-6 & Nylon 6, 6. It gives excellent mechanical properties at sub-zero conditions.

Applications

- Impact modifier for full range of unfilled polyamides for temperatures as low as -20 °C. Level of improvement obtained is a function of the OPTIM® E-131 addition level.
- Impact modifier for mineral & glass filled polyamides
- Adhesion promoter between metal, glass and engineering plastics with polyolefins.

Key Properties

General	Typical Value (SI)	Test Method
MFI (190 °C/2.16 Kg)	0.6 g/10min	ASTM D1238
Density	0.874 g/cm ³	ASTM D792
Bulk Density	0.49 g/ml	PLUSS® method
Bonded Maleic Anhydride	High (%)	PLUSS® method

Mechanical	Typical Value (SI)	Test Method
Tensile Strength	5 MPa	ASTM D638/2010
Percentage Elongation	825 %	ASTM D638/2010
Tensile Modulus	2 MPa	ASTM D638/2010
Flexural Modulus	19 MPa	ASTM D790/2010
Flexural Strength	1 MPa	ASTM D790/2010

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Hardness	Typical Value (SI)	Test Method
Durometer Hardness		
Shore A	75	ASTM D2240/2004
Shore D	19	ASTM D2240/2004

Thermal	Typical Value (SI)	Test Method
Melting Temperature	80 °C	DSC
Vicat Softening Temperature	58 °C	ASTM 1525/2010

Storage and Handling Procedures

OPTIM® E-131 should be stored in a dry, cool and well-ventilated area. It is recommended that prior to processing; the requisite quantity of material to be used should be dried in a hopper dryer or oven at 45-50 °C for about 2 hours for obtaining best results. Read and understand Material Safety Data Sheet (MSDS) for more detailed information on the safe handling and disposal of these specialty polymers.

Processing Conditions

OPTIM® E-131 can be added to Polyamides to achieve good dispersion of fillers within the polymer matrix thereby obtaining best properties. Maximum processing temperature should not generally exceed 290 °C. At temperatures above 290 °C, these specialty polymers can evolve low concentrations of fumes. If overheated, more extensive decomposition may occur due to exposure of overheated polymers to atmospheric oxygen. Adequate local ventilation should be provided to remove the fumes from the work area.

Packaging

OPTIM® specialty polymers are supplied in pre-dried form in 25 Kg (55 lbs) PE lined, HD woven sack-laminated paper bags and 750 Kg (1650 lbs) FIBC's. Depending upon customer's requirement, the bags can be further palletized for dispatch. They should be stored in cool and dry place.

The information given here is meant as a guide to determining suitability of our products for the stated applications. It is based on trials carried out by our laboratories and data selected from literature and shall in no event be held to constitute or imply any warranty. The products are intended for use in industrial applications. The users should test the materials before use and satisfy themselves with regard to contents and suitability in the desired application. Our formal specifications define the limits of our commitment. Recommendation herein may not be construed as freedom to infringe/operate under any third party patents. In the event of a proven claim, our liability is limited only to replacement of our material and in no case shall we be liable for special, incidental or consequential damages arising out of usage of our material. This datasheet is subject to change without notice.