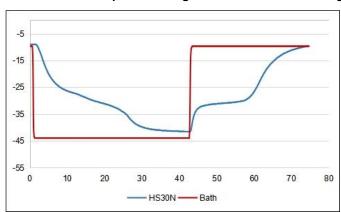
TECHNICAL DATA SHEET OF savE® HS30N

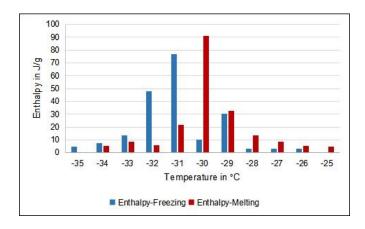
Technical specification:

Product : savE® HS30N

Description : Inorganic phase change material Appearance : Watery suspension liquid @25 °C

Phase transition temperature range and stored thermal energy*





Temperature vs time curve

Enthalpy vs temperature curve

Property	Value**	Test method	Test conditions (if any)
Phase transition temperature Melting Freezing Nucleation temperature	-30 °C -31 °C -34 °C	PLUSS® T-History PLUSS® T-History PLUSS® T-History	@ -23 °C Liquid bath@ -33 °C Liquid bath@ -33 °C Liquid bath
Latent heat/enthalpy Melting Freezing	197 kJ/kg 201 kJ/kg	PLUSS® T-History PLUSS® T-History	@ -25 to -35 °C @ -35 to -25 °C
Density Liquid Solid	1425 kg/m ³ 1460 kg/m ³	ASTM D891-95 ASTM D891-95	@ 30 °C @ -44 °C
Specific heat Liquid Solid	2.7 kJ/kgK 2.1 kJ/kgK	PLUSS® T-History PLUSS® T-History	@ 30 °C @ -40 °C
Thermal conductivity Liquid Solid	NA NA		
Number of cycles tested	~2000	PLUSS® Internal	
Maximum operating temperature	90 °C		
Flammability	No		

^{*} Determined by T-history

Compatibility data available on request.

 ${\sf PCM}\ is\ available\ in\ bulk,\ pouches\ or\ in\ containers\ of\ choice\ (Refer\ to\ Document\ {\bf 301_PCM\ Encapsulation}).$

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^{**}Nominal Valu[es. Actual values mentioned in test certificate.